

## ABSTRACT OF THE DISCLOSURE

There is provided a high quality liquid crystal panel having a thickness with high accuracy, which is designed, without using a particulate spacer, within a free range in accordance with characteristics of a used liquid crystal and a driving method, and is also provided a method of fabricating the same. The shape of a spacer for keeping a substrate interval constant is made such that it is a columnar shape, a radius  $R$  of curvature is  $2\text{ }\mu\text{m}$  or less, a height  $H$  is  $0.5\text{ }\mu\text{m}$  to  $10\text{ }\mu\text{m}$ , a diameter is  $20\text{ }\mu\text{m}$  or less, and an angle  $\alpha$  is  $65^\circ$  to  $115^\circ$ . By doing so, it is possible to prevent the lowering of an opening rate and the lowering of light leakage due to orientation disturbance.